



# STANDARD SPECIFICATIONS

Polyvinyl Chloride (PVC)



All materials used in items manufactured by Wood Concepts, Incorporated will be of the highest quality generally available and customarily utilized in construction of similar items.

Methods, procedures and techniques used in the fabrication process will be those of experienced workmen whose background, training, and supervision qualify them to correctly execute the design intent and structural integrity of specified items. Polyvinyl chloride (PVC) used to fabricate sign faces shall be of the specified thickness as detailed by Wood Concepts' approved graphic design drawings. Panels shall consist of one or more rigid polyvinyl chloride sheet(s) joined to assure consistent expansion and contraction characteristics across the width of the panel. Solvent base adhesive systems under sufficient pressure to assure a tight, permanent joint will be used for bonding the PVC to itself. Fastening of PVC will be accomplished by use of oversized holes. Screws will be tightened and then retreated slightly to allow for expansion and contraction of material.

All finished painting will be completed with high quality paints specified by their manufacturer as suitable for PVC. Application of paint will be applied to attain uniform color and appearance of the finished unit.

Graphics will be etched into the face of the panel using state-of-the-art equipment. Etching will be relieved depending upon the character size and shape. Our mechanics are trained in a full range of precision machining options to create specific shape definitions and customized 3-D operations.

Wood Concepts retains the right to change these specifications without notice in order to assure continuation of the highest industry quality standards.

I acknowledge and understand.  
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06/11/03